

Work Order ID 65765

Tuesday, January 25, 2011 10:07:18 AM

Page 1

Item ID: D350-636-043

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 1/25/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 1/28/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: mfDate: 11-01-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

Sulobz

for BG 11-01-27

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/1/26 2x P

115

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sulobz

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-636-043

Location: GC
PPP Rev: C

11/1/27 J

20

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/01/27 J

11/01/27

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NOTE: Date & initial all entries

Picklist Print

Tuesday, January 25, 2011 10:07:14 AM

Page 1

Work Order ID: 65765

Parent Item: D350-636-043

Parent Item Name: Wearshoe



Start Date: 1/25/2011

Required Date: 1/28/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-12-17 DD
10.05.20 added QC4 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C5A

Purchased

No

110

Each

1,022.000

38



Bolt

Location

Loc Qty

Loc Code

ST350

1022

114330

11

115015

13

115371

94

115422

100

115594

6

115835

198

116419

500

116549

100

AN3C7A

Purchased

No

110

Each

162.0000

4



BOLT

Location

Loc Qty

Loc Code

ST351

162

113149

69

114382

10

116169

83

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

25.0000

42

84



washer

Location

Loc Qty

Loc Code

ST245

25

107534

25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 65765

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 1/25/2011

Required Date: 1/28/2011

Start Qty: 2.00

Required Qty: 2.00

D3535-13

Wearshoe

Manufactured No

110 Each

9.0000

Location

FP018

63677

Loc Qty

9

9

Loc Code

9.0000



11/12/2011

D3535-25

Wearshoe

Manufactured No

110 Each

22.0000

Location

FP18

62233

65167

Loc Qty

22

10

12

Loc Code

22.0000



11/12/2011

D3535-35

Wearshoe

Manufactured No

110 Each

5.0000

Location

FP018

63577

Loc Qty

5

5

Loc Code

5.0000



11/12/2011

D3536-13

Gasket

Manufactured No

110 Each

4.0000

Location

FP-11

63906

Loc Qty

4

4

Loc Code

4.0000



11/12/2011

Tuesday, January 25, 2011 10:07:14 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 65765

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 1/25/2011

Required Date: 1/28/2011

Start Qty: 2.00

Required Qty: 2.00

D3536-25

Manufactured No

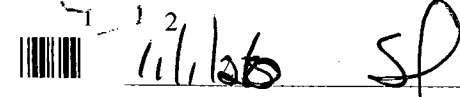
110

Each

13.0000



Gasket



Location

Loc Qty

Loc Code

FP12

12

64446

12

FP-12

1

63857

1

Manufactured No

110

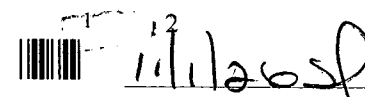
Each

4.0000

D3536-35



Gasket



Location

Loc Qty

Loc Code

FP012

4

58683

1

63579

3

Manufactured No

110

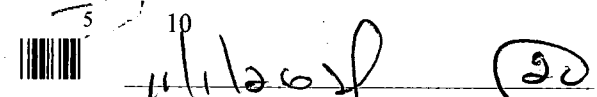
Each

92.0000

D3537-1



Wearpad



Location

Loc Qty

Loc Code

FP017

92

63997

20

64424

72

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PARTS LIST

(D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRIUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRIUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	/ 5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	/ 1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	/ 1	D3536-13	GASKET
*24A	1	1	1	1	/ 1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	/ 1	D3536-25	GASKET
*25A	1	1	1	1	/ 1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	/ 1	D3536-35	GASKET
*26A	38	38	38	38	/ 38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	/ 4	AN3C7A	IBOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

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Revision: H

Date: 10.07.26